



Pallabrite™ MIRROR

Palladium Plating Solution
(Decorative)

Product Description:

Pallabrite™ mirror is a palladium plating solution which is used over or under many different metals. The solution plates a bright white mirror finish that is tarnish resistant.

Pallabrite™ mirror is a ready to use solution. Do not add water. KEEP AWAY FROM ACIDS. Uniform from start to finish with no maintenance needed.

Pallabrite™ mirror is nontoxic and non corrosive to the environment. Non hazardous for shipping purposes.

Applications:

To plate over silver and like metals, gold, cobalt, palladium and platinum.

Cautions: Read all safety information before using this product.

1. Use only with proper ventilation.
2. Wear gloves, safety goggles, apron.
3. Avoid contact with eyes and skin.

Operating Conditions:

Temperature	125°F
Current Density	2-3 Volts
PH	5.5-6.0
Anodes	Platinized Titanium or Pure Platinum. Do not use stainless steel.

Bath Set Up:

1. Fill tank or beaker with Pallabrite™ **mirror** and heat to maximum 125! F.
2. Check connections from rectifier to anode and work, be sure the
3. negative (-) and positive (+) wires are connected properly. The work should be charged negative (-), and the anode positive (+). Turn rectifier on.
4. Electroclean piece and rinse well in distilled water. (keep away from acids)
3. Plate at 2.0-3.0 volts for 15-30 seconds using mild agitation.
4. Remove pieces after plating. Pieces should have a bright white finish.
5. If used as a pre-plate, continue the plating process.
6. After plating rinse part thoroughly in water and dry.
7. Add distilled water to bring liquid level back up due to evaporation.

Pallabrite™ mirror is a rugged bath and guidelines have been provided to help assure the long life of this bath. If, however, a problem should arise that cannot be solved by any of the above recommendations, or recommendations by our or any other qualified laboratory, the bath may need to be replaced: Transfer to a DOT approved container. Check with local authorities for proper disposal methods.